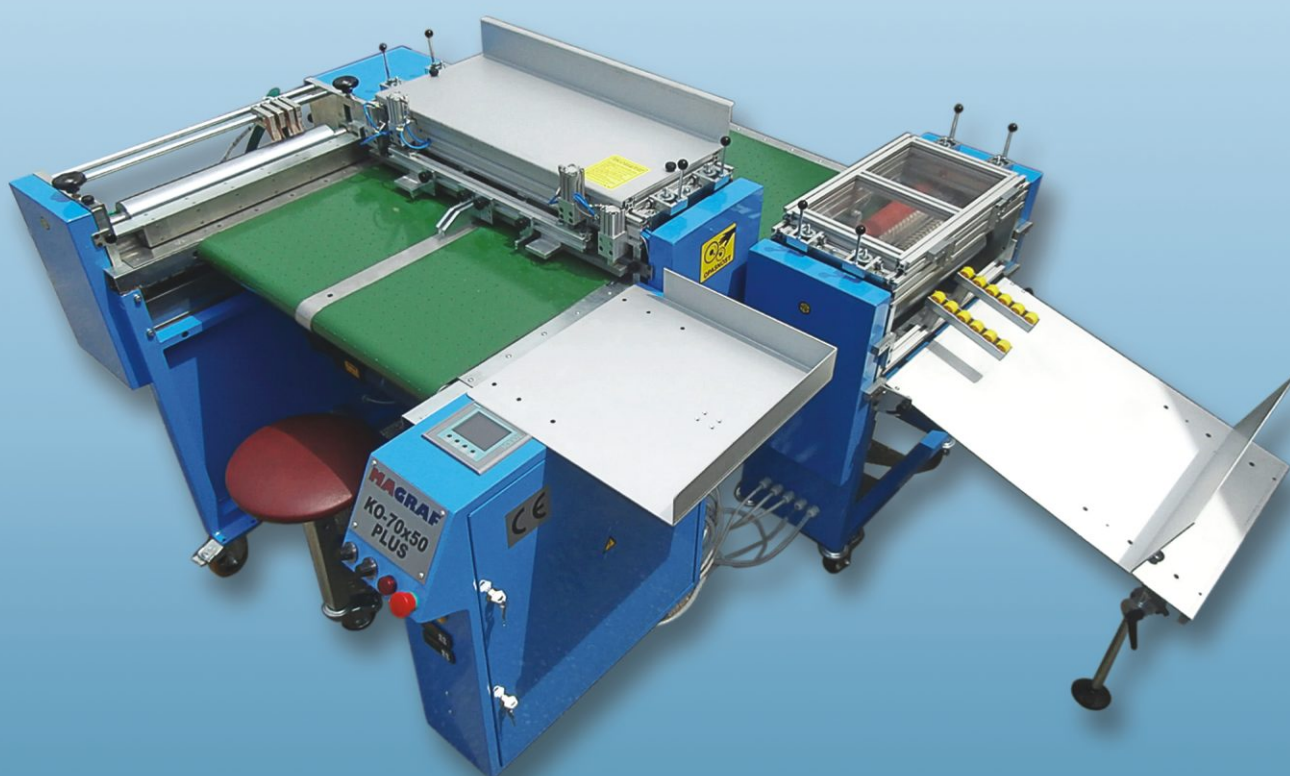




MAGRAF

STROJEVI I MATERIJAL ZA SPIRALNI UVEZ - PERFORATING MACHINES AND BINDING SYSTEM



KO-50x70 PLUS
KO-50x100 PLUS

POLUAUTOMATSKA KORIČARKA
SEMIAUTOMATIC CASE-MAKER MACHINE
(one pass four fold)

KO-50x70 PLUS, KO-50x100 PLUS

POLUAUTOMATSKA KORIČARKA

Sve operacije se izvode iz sjedećeg položaja ispred stroja. Stroj obavlja dvije operacije po korici. Operater prvo pusti presvlaku kroz mazalicu gdje se presvlaka namaže sa finim slojem toplog ljepila. Koristeći vakumsku pokretnu traku na radnoj površini i graničnika presvlake, graničnik ljepenke postavljaju se ljepenke na namazanu presvlaku. Nakon postavljanja ljepenke na namazanu presvlaku, uključuje se tipka start. Pokretna traka sama unosi presvlaku sa ljepenkama u prvu jedinicu za zatvaranje korica, gdje se zatvaraju dvije stranice prednja i zadnja, i automatski naprave čoškove, nakon toga druga pokretna traka vodi tu istu koricu do druge jedinice za zatvaranje korica, gdje se zatvaraju ostale dvije stranice korice. Gotove korice izlaze na policu za odlaganje gotovih korica na kraju druge jedinice za zatvaranje.

TEHNIČKE KARAKTERISTIKE:

- najmanji format korice: 100mm x 160mm
- najveći format korice: 450mm x 1000mm
- debljina papira: 80g – 170g
- debljina ploče: 1,5mm x 5mm
- visina zatvaranja; 15mm - 30mm
- brzina rada: do 350 kom na sat
- ljepilo: toplo / hladno po narudžbi
- snaga: 7ph, 3phase, 415V
- gabaritne mjere: 1600mm x 2100mm x 1900mm cca
- težina 500 kg
- uključivanje ljepilice; zakretno tipkalo
- operateri: 1
- materijal: papir, laminirani papir, plastika, obložen papir, tkanina itd.

KO-50x70 PLUS, KO-50x100 PLUS

SEMIAUTOMATIC CASE-MAKER (one pass four fold)

All the operations are executed by the operator seated in front of the machine. The operator passes the cover material into the gluing unit where it receives an even coating of hot gelatin glue. Utilising manual switches, the operator controls the air suction plate for perfect registering of the cover material. After placement of board the cover passes in to the turning unit automatically. The machine is designed with two units. In the first turning unit 2 side folding and 4 corner tucking in takes places automatically and the cover moves to second turning unit where other 2 side folding takes place and final case delivered rear end.

TECHICAL DATA:

- min.case size; 100mm x 160mm
- max.case size; 450mm x 1000mm
- paper thickness; 80g-170g
- board thickness; 1,5mm-5mm
- turning in width; 15mm-30mm
- production; 350 cases/h
- glue; hot / cold (optional)
- power; 7HP, 3Phases, 415V
- dimensions; 1600mm x 2100mm x 1900mm app.
- weight; 500kg app.
- gluing system; bottom
- man power; one
- materials; paper, laminated paper, plastic, coated paper, clothe etc